SHIMS & SEALANTS

flamemaster

SOCOMORE Aerospace Sealants



CS 135

Midweight, fast-cure polysulfide fuel tank sealant

NEW

Properties

- Midweight density: Spg 1.38
- Ultimate hardness 52A
- High peel strength: 45 pli after JRF immersion
- Excellent adhesion to a wide variety of coated and bare aircraft substrates
- Tensile 300+ psi

Advantages

- No hydrogenated terphenyl, alkylphenol ethoxylates (APEOs), or aromatic solvents
- Temperature range of service: continuous up to 250°F (121°C) with excursion to 360°F (180°C)
- Rapid cure

	Minimum application time	**Tack-free time** (hours)	**Cure time to 30A** (hours)
B-1/2	30 minutes	< 5	< 8
B-1	1 hour	< 6	< 14
B-2	2 hours	< 8	< 16
B-4	4 hours	< 16	< 32
B-6	6 hours	< 30	< 40

Qualifications

- AMS-S-8802
- AMS 3276
- OEM specifications

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